ABSTRACT OF THE INVENTION

A beverage container and method for forming a beverage container having a straw pierceable portion in a wall. The beverage container has a port formed of a rigid frame having a membrane covering an aperture. The frame member is bonded to a flexible wall of a pouch. The membrane is mounted to the frame member to separate from the frame member when pushed by a straw. The frame guides the straw to the membrane. An alternative embodiment includes a dimple formed under heat and pressure in a mold pierceable by a straw.